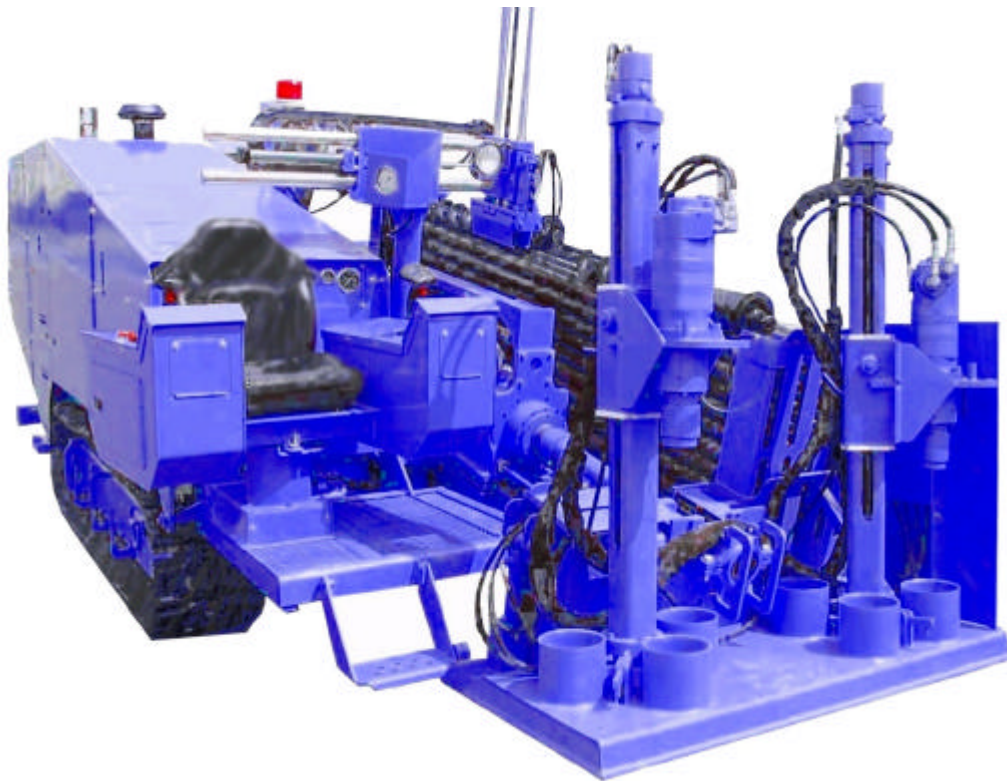




3550 PARTS MANUAL



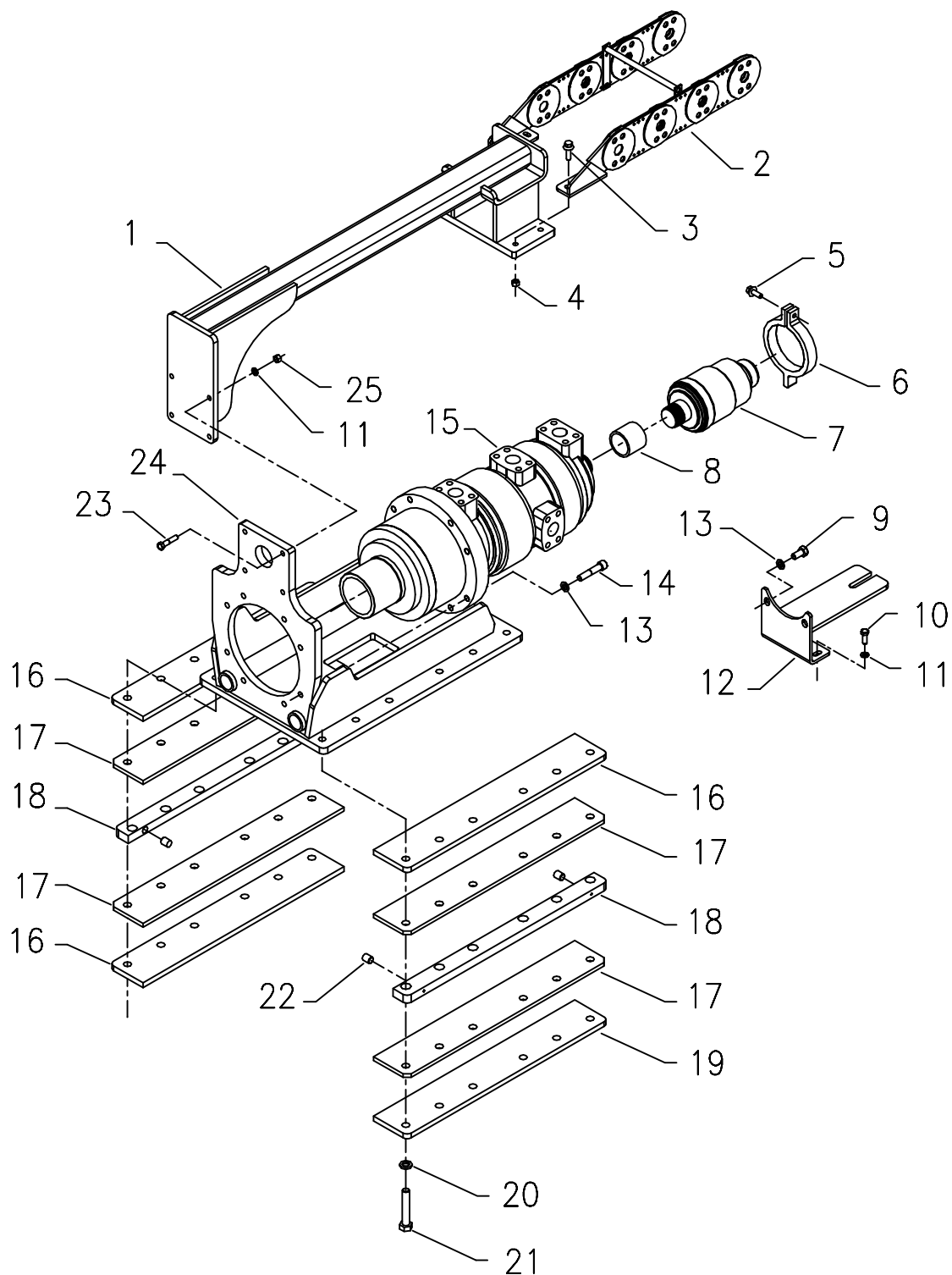


3550 PARTS MANUAL

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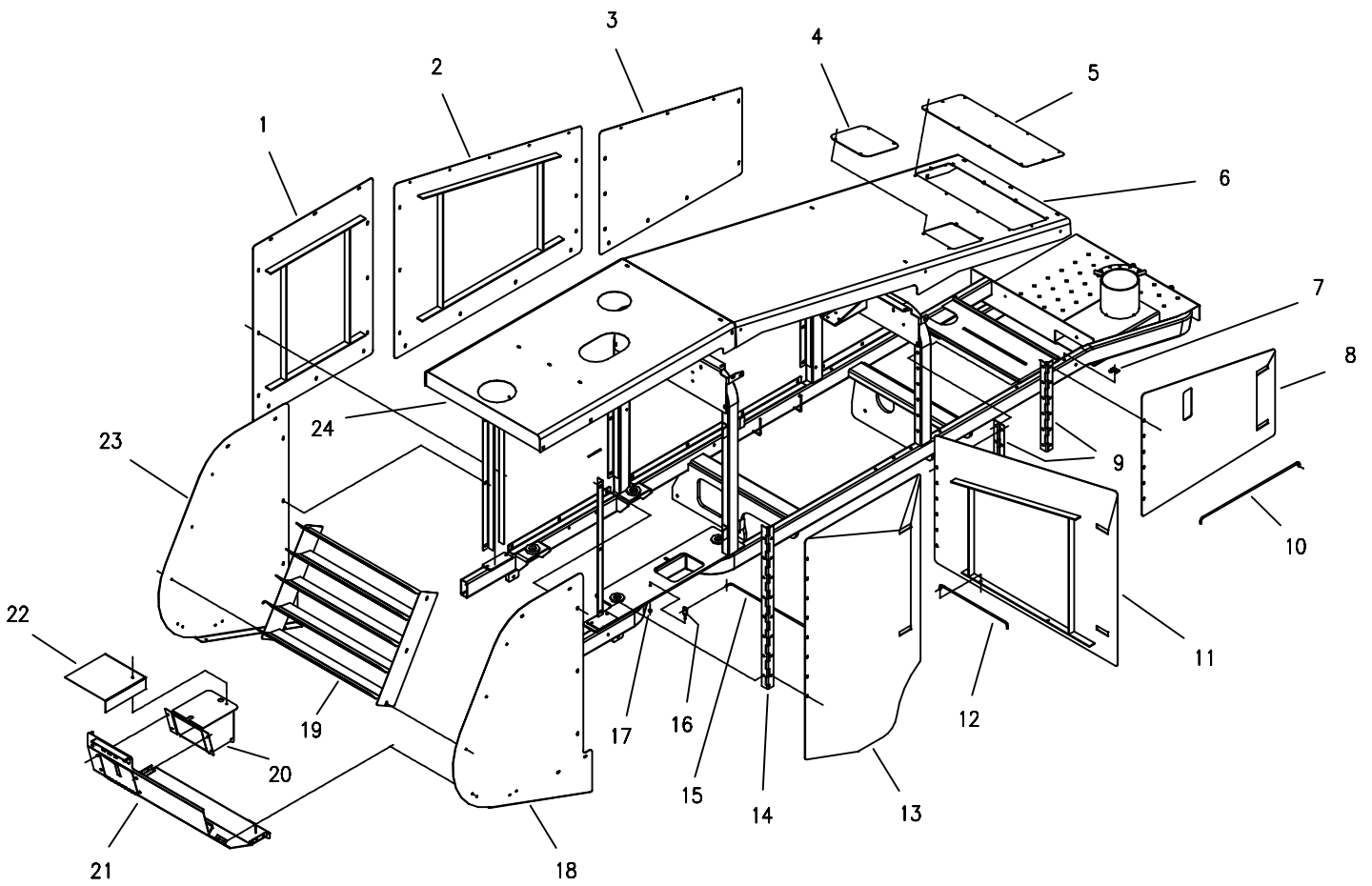
Carriage Assembly



Carriage Assembly Parts List

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Qty.</u>
1	370677	Hose Carrier Mount Weldment	1
2	221535	Riveted Gortrac	REF
3	3816X114WHB	Whiz Hex Bolt	4
4	3816WHN	Hex Nut	4
5	3816X1WHB	Whiz Hex Bolt	1
6	262996	Water Swivel Clamp	1
7	221450	Water Swivel	1
8	24FP24FP	Adapter	1
9	1213X1HB	Hex Bolt	2
10	3816X1HB	Hex Bolt	2
11	38LW	Lock Washer	6
12	270650	Carriage Motor Rear Support Weldment	1
13	12LW	Lock Washer	10
14	1213X212SHCS	Socket Head Cap Screw	8
15	321407	Hydraulic Carriage Motor	1
16	262956	Outside Carriage Guide Spacer	3
17	262965	Carriage Guide	4
18	263632	Center Carriage Guide Spacer	2
19	270705	Front Stem Catcher Tripper Weldment	1
20	58LW	Lock Washer	12
21	5811X312HB	Hex Bolt	12
22	163633	Carriage Guide	4
23	3816X134HB	Hex Bolt	4
24	370641	Rotary Carriage Weldment	1
25	3816HN	Hex Nut	4

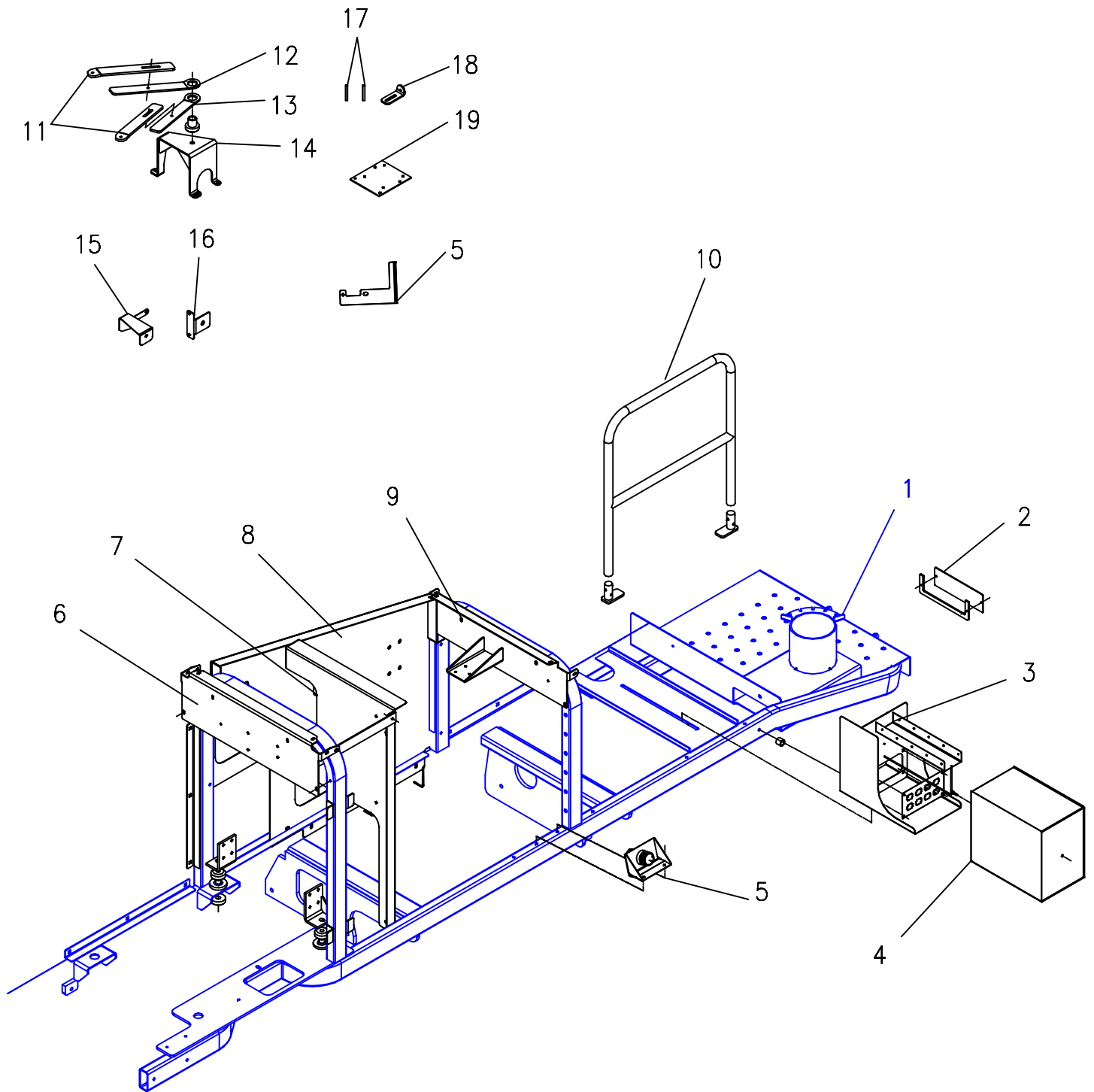
Engine Housing Assembly



Engine Housing Assembly Parts List

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Qty.</u>
1	270776	Rear Panel Weldment	1
2	270775	Middle Side Weldment	1
3	263563	Front Side Cowling	1
4	263558	Hydraulic Fill Neck Cover Panel	1
5	263345	Front Cowling Top Cover Panel	1
6	270772	Top Front Cowling Panel Weldment	1
7	163605	Front Door Prop Rod Retainer Bracket	1
8	270780	Front Door Weldment	1
9	263571	Front and Middle Door Hinge	2
10	263599	Front Door Prop Rod	1
11	270778	Middle Door Weldment	1
12	263593	Middle Door Prop Rod	1
13	270774	Rear Door Weldment	1
14	263570	Rear Door Hinge	1
15	263606	Rear Door Prop Rod	1
16	170784	Rear Door Prop Rod Clevis Weldment	1
17	701-105-02	Nylock Hex Nut	1
18	363349	Radiator/Cooler Cowling Right Side Panel	1
19	370779	Radiator/Cooler Louver Weldment	1
20	370723	Rear Controller Cabinet Weldment	1
21	370772	Radiator/Cooler Louver Weldment	1
22	163611	Rear Switch Cover	1
23	363350	Radiator/Cooler Cowling Left Side Panel	1
24	270770	Top Rear Cowling Weldment Panel	1

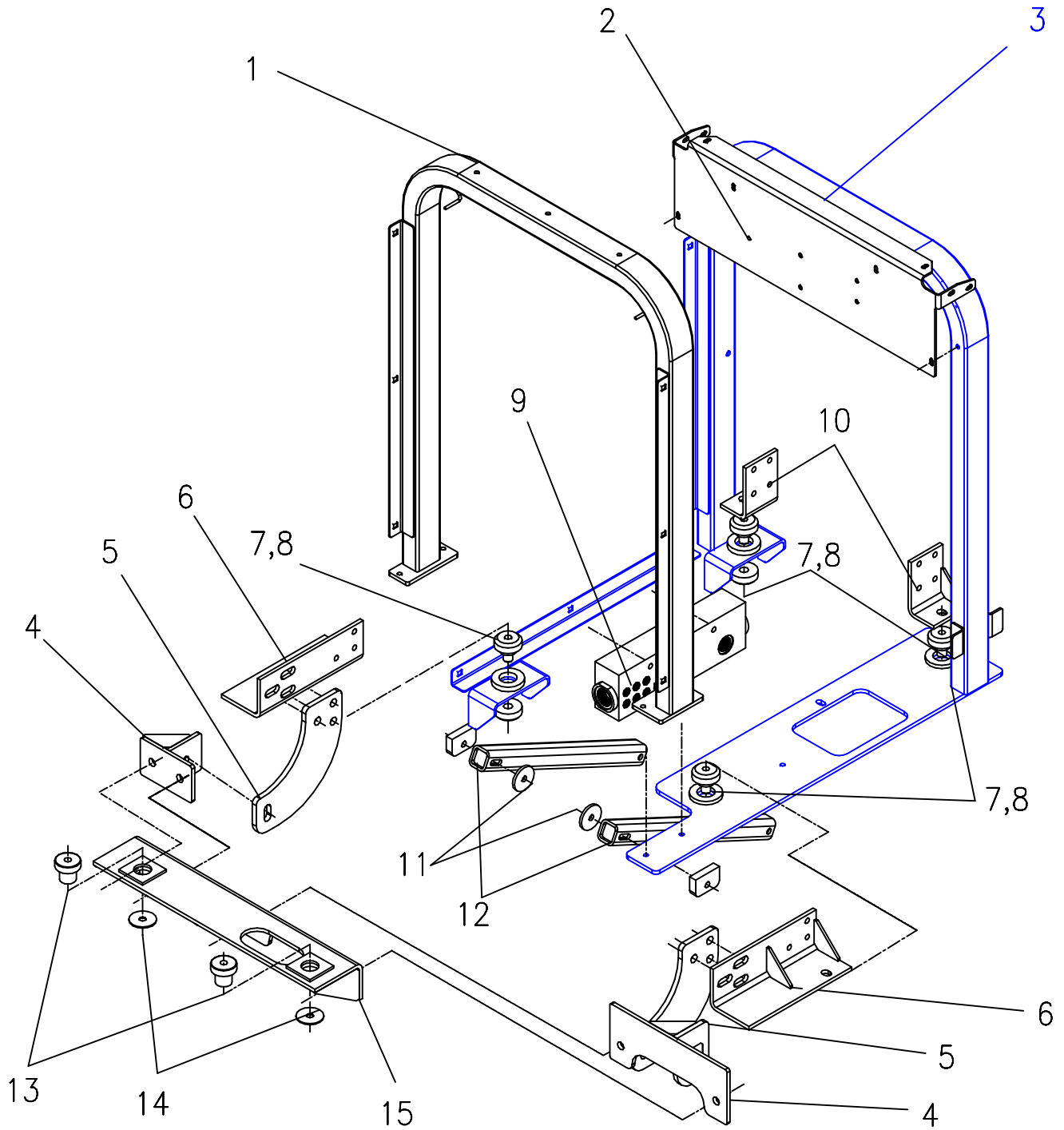
Front Engine Frame Assembly



Front Engine Frame Assembly Parts List

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Qty.</u>
1	470744	Engine Frame Weldment	1
2	263202	Channel Harness Bulkhead	1
3	370712	Relay Frame Weldment	1
4	270713	Relay Cover Weldment	1
5	263499	Fuel Filter Bracket	2
6	363477	Cross Brace	1
7	363500	Valve Mount Panel	1
8	270673	Filter Mount Panel Weldment	1
9	170771	Pressure Filter Bracket Weldment	1
10	170782	Operator's Station Guard Rail Weldment	1
11	263510	Radiator Strut	2
12	263614	Top Radiator Strut	1
13	263511	Top Radiator Strut	1
14	270767	Radiator Top Mount Bracket Weldment	1
15	163314	Throttle Bracket	1
16	263451	On-Off Switch Bracket	1
17	163556	Step Spacer	2
18	163613	Roller Step Bracket	1
19	163300	Air Cleaner Adapter Plate	1

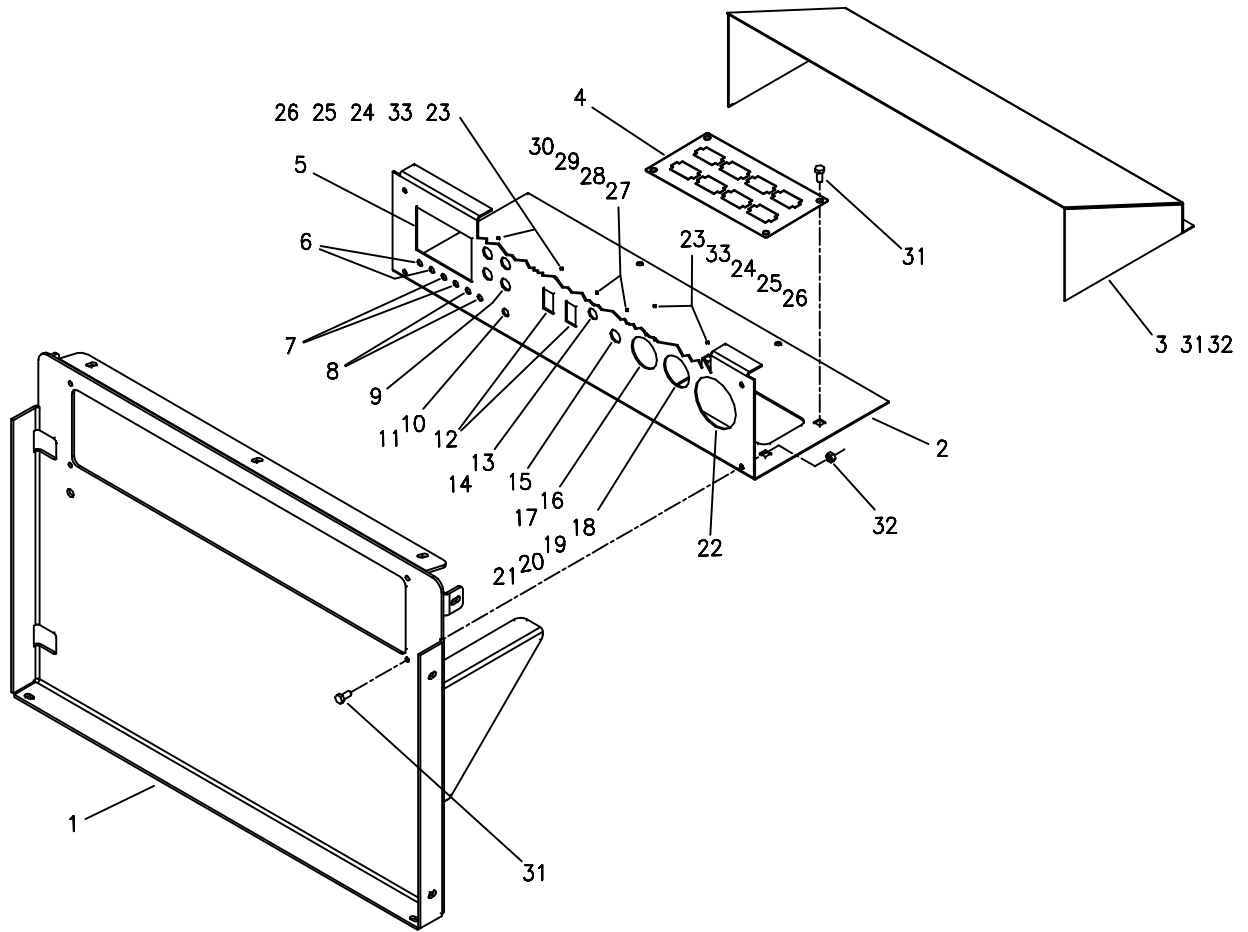
Rear Engine Frame Assembly



Rear Engine Frame Assembly Parts List

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Qty.</u>
1	270747	Rear Engine Frame Bow Weldment	1
2	363477	Cross Brace	1
3	470744	Engine Frame Weldment	1
4	270766	Right Side Radiator/Engine Mount Bracket	2
5	263520	Radiator Mounting Arm Plate	2
6	370761	Left Front Engine Mount Weldment	2
7	121538	Engine Isolator	4
8	163077	Isolator Mount	4
9	170773	Manifold Weldment	1
10	270668	John Deere Engine Rear Bracket Weldment	2
11	163271	Vertical Rod Top Stop Plate	1
12	270746	Rear Strut Weldment	2
13	121568	Bonded Center Mount	2
14	121570	Bonded Center Mount Tail Washer	2
15	370764	Crossmember Radiator Mount Weldment	1

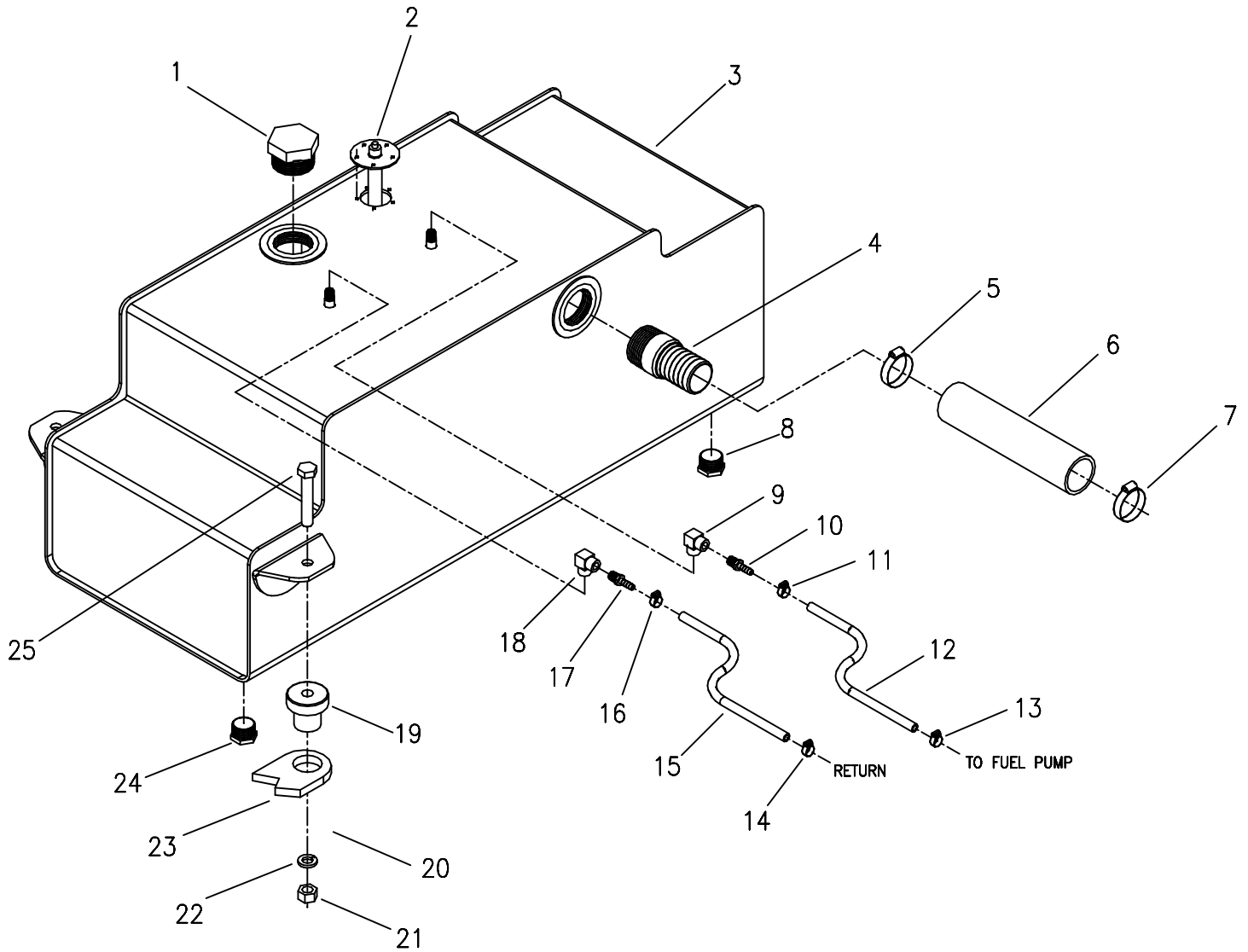
Front Gauge Panel



Front Gauge Panel Assembly Parts List

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Qty.</u>
1	270717	Front Gauge Panel Mount Weldment	1
2	363320	Front Gauge Panel	1
3	270716	Gauge Panel Cover Weldment	1
4	263539	Relay Connector Plate	1
5	120666	Strike Alert Control Panel	1
6	121624	1 AMP Circuit Breaker	2
7	236-5686-02	10 AMP Circuit Breaker	2
8	121626	30 AMP Circuit Breaker	2
9	121601	Red Indicator Light	4
10	236-6138-02	Fuse Holder	1
11	202-217-02	3 AMP Fuse	1
12	121597	Rocker Switch	2
13	121380	Hooded Instrument Light	1
14	121381	T-2 Miniature Lamp	1
15	121602	Ignition Switch	1
16	121339	Fuel Gauge	1
17	121347	Gauge Light Kit	1
18	121344	Water Temperature Gauge	1
19	121345	Water Temperature Sender	1
20	632HN	Hex Nut	1
21	6LW	Lock Washer	1
22	121346	Tachometer Gauge w/ Hour Meter	1
23	120572	Terminal Block	2
24	832X34MS	Long Machine Screw	4
25	8LW	Lock Washer	4
26	832HN	Hex Nut	4
27	121349	Delay Timer	1
28	1032X12MS	Long Machine Screw	2
29	10LW	Lock Washer	2
30	1032HN	Hex Nut	2
31	51618X34WHB	Long Whiz Hex Nut	10
32	51618X34WHN	Whiz Hex Nut	6
33	120573	Brass Terminal Jumper	12

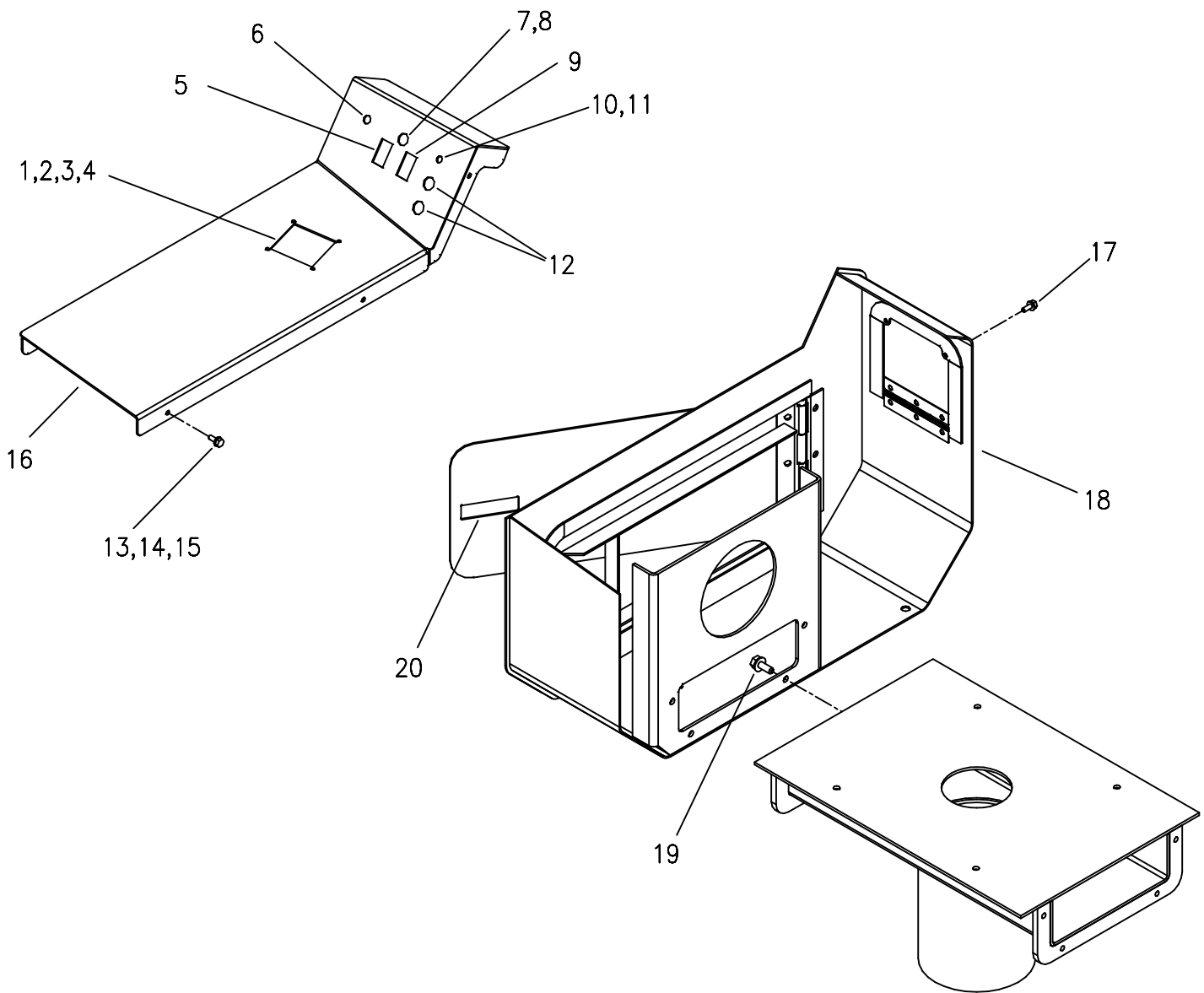
Fuel Tank Assembly



Fuel Tank Assembly Parts List

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Qty.</u>
1	32MPPLUG	Plug	1
2	121408	Universal Level Sender	1
3	470689	Fuel Tank Weldment	1
4	121581	Pipe Nipple	1
5	701-436-02	Hose Clamp	2
6	121582	Fuel Discharge Hose	25"
7	16MPPLUG	Plug	2
8	4FP4FP90	Elbow	2
9	202-294-02	Hose Fitting	2
10	701-406-02	Hose Clamp	4
11	706-102-02	Raw Fuel Line Hose	75"
12	121568	Bonded Center Mount	3
13	121570	Bonded Center Mount Tail Washer	3
14	5811HN	Hex Nut	3
15	58LW	Lock Washer	3
16	5811X312HB	Hex Bolt	3

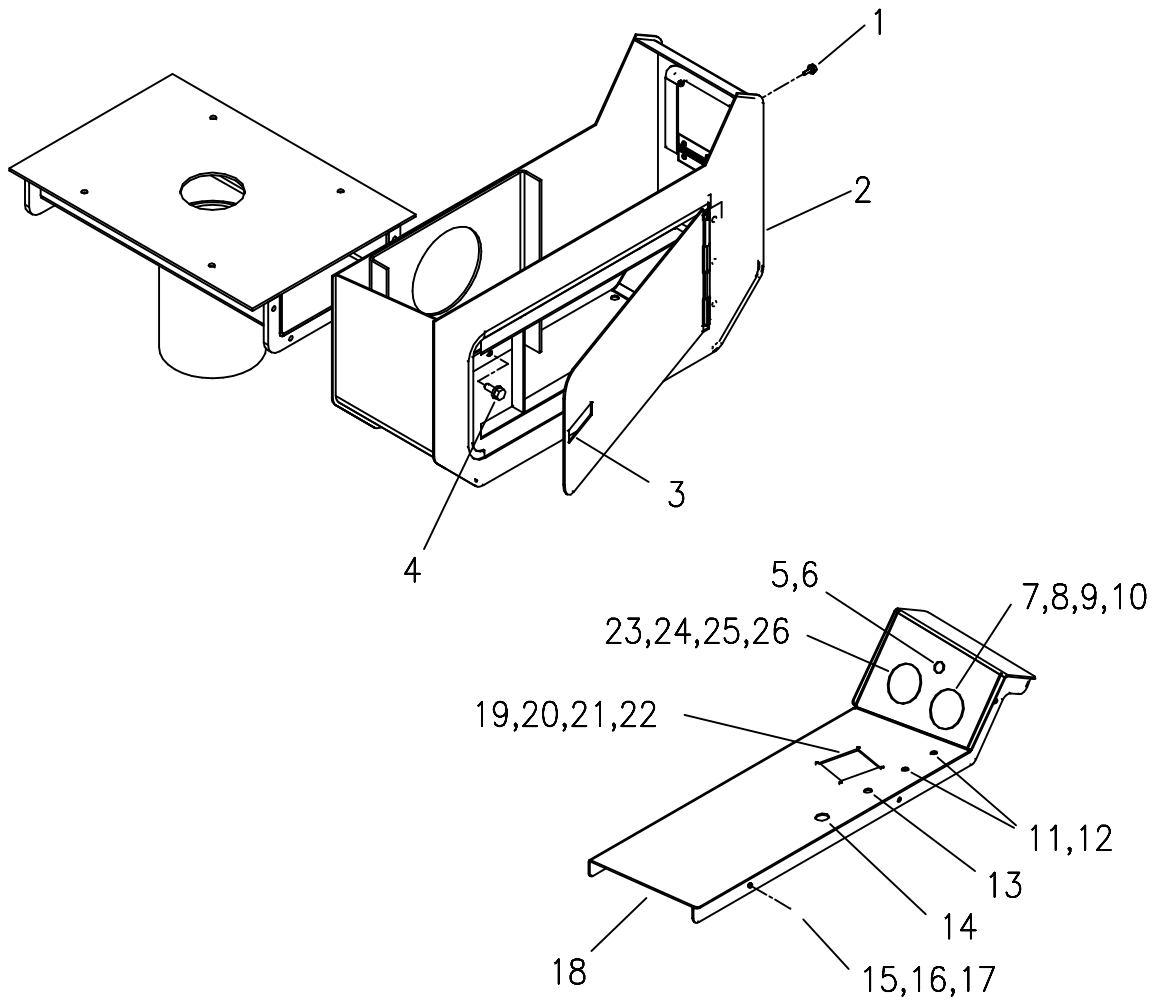
Left Console Assembly



Left Console Assembly Parts List

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Qty.</u>
1	221382	Joystick Controller	1
2	120692	Machine Screw	4
3	10LW	Lock Washer	4
4	1032HN	Hex Nut	4
5	121599	Rocker Switch	1
6	120903	Toggle Switch	1
7	121380	Instrument Light	1
8	121381	T-2 Lamp	1
9	121597	Rocker Switch	1
10	120796	Potentiometer	1
11	120886	Control Knob	1
12	121601	Red Indicator Light	2
13	1420X58WHB	Whiz Hex Bolt	6
14	14LW	Lock Washer	6
15	1420HN	Hex Nut	6
16	370711	Left Console Top Weldment Panel	1
17	1420X12WHB	Whiz Hex Bolt	2
18	370709	Left Console Weldment	1
19	51618X34WHB	Whiz Hex Bolt	4
20	121680	Lever Latch	1

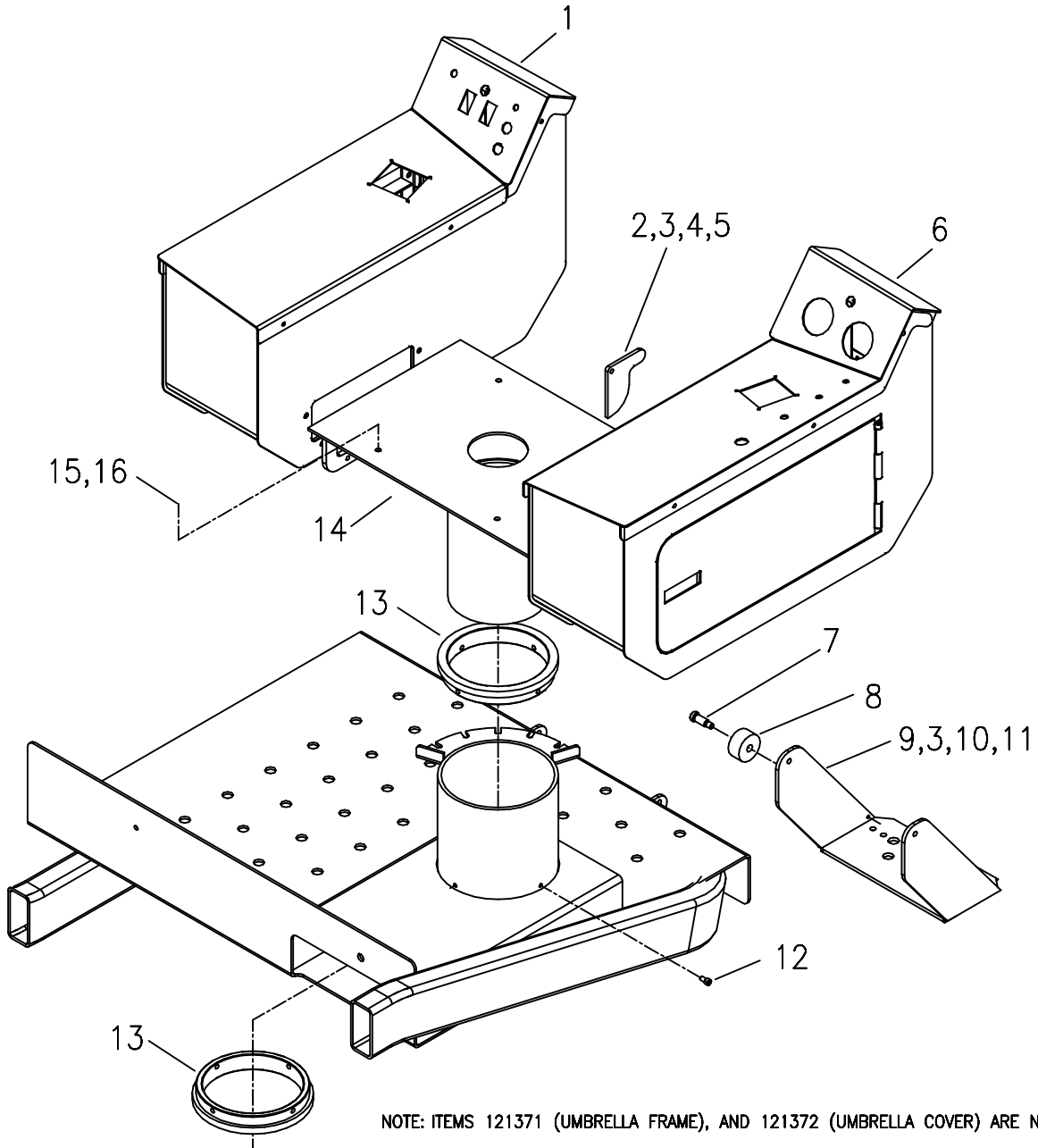
Right Console Assembly



Right Console Assembly Parts List

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Qty.</u>
1	1420X12WHB	Whiz Hex Bolt	2
2	370708	Right Console Weldment	1
3	121680	Lever Latch	2
4	51618X34WHB	Whiz Hex Bolt	4
5	121380	Hooded Instrument Light	1
6	121381	T-2 Lamp	1
7	121042	Pressure Gauge	2
8	121043	Gauge Clamp	2
9	121036	Gauge Flange	4
10	4FP4FP90	90 Degree Elbow	2
11	121668	Potentiometer	2
12	121886	Control Knob	2
13	120903	Toggle Switch	1
14	121244	Stop Switch	1
15	1420X58WHB	Whiz Hex Bolt	6
16	14LW	Lock Washer	6
17	1420HN	Hex Nut	6
18	370718	Right Console Panel Weldment	1
19	221382	Joystick Controller	1
20	120692	Machine Screw	4
21	10LW	Lock Washer	4
22	1032HN	Hex Nut	4

Operator's Station Assembly

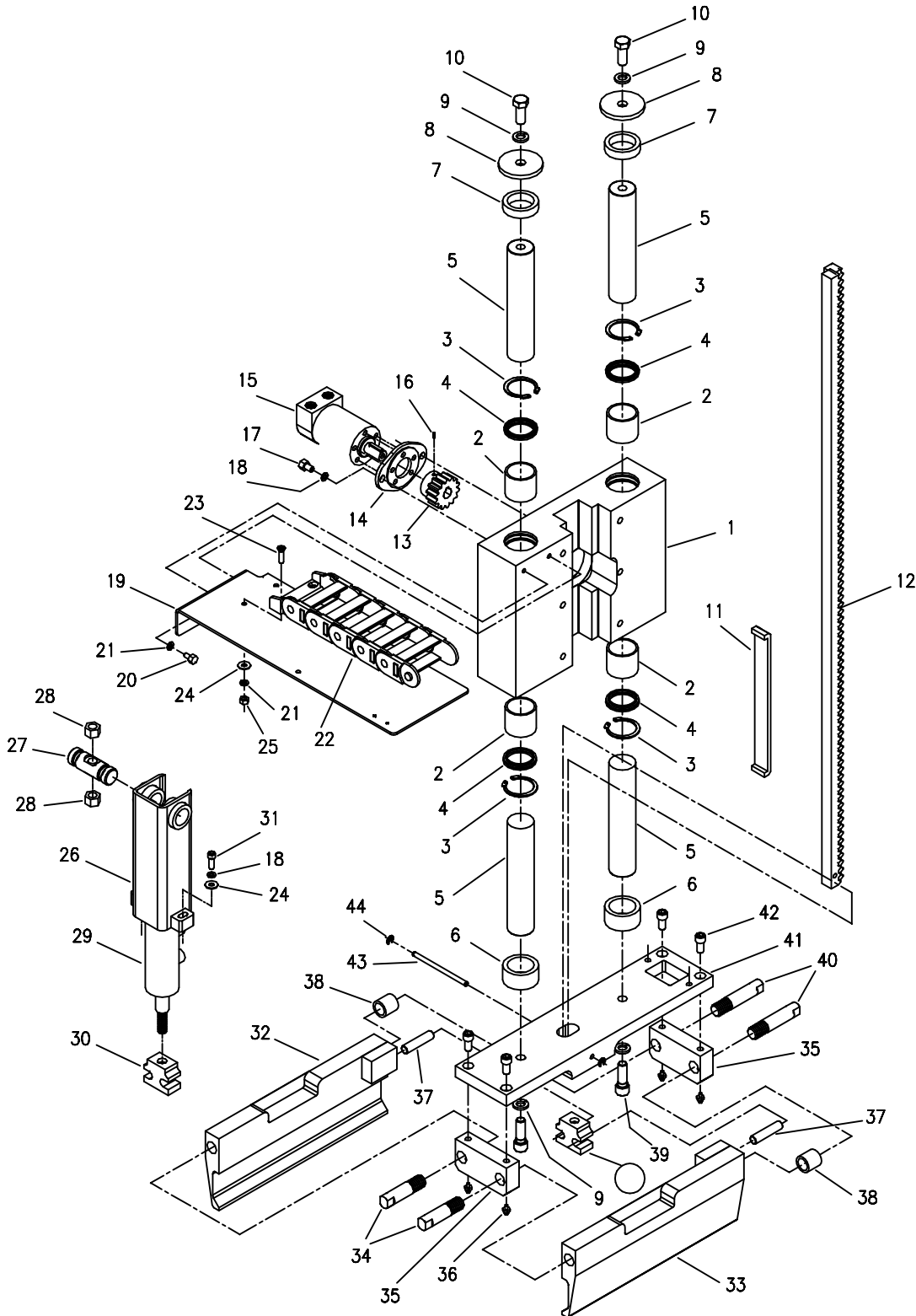


NOTE: ITEMS 121371 (UMBRELLA FRAME), AND 121372 (UMBRELLA COVER) ARE NOT SHOWN

Operator's Station Assembly Parts List

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Qty.</u>
1	380367	Left Console Assembly	1
2	163541	Latch Lever	1
3	51618X114HB	Hex Bolt	2
4	516LW	Lock Washer	1
5	51618HN	Hex Nut	1
6	380368	Right Console Assembly	1
7	121676	Shoulder Screw	1
8	163297	Roller Guide	1
9	263299	Step Plate	1
10	516FW	Flat Washer	4
11	701-100-02	Nylock Hex Nut	2
12	1420X12SHCS	Socket Head Cap Screw	4
13	121638	Nylon Bearing	2
14	370694	Operator's Seat Mount Weldment	1
15	121388	Adjustable Seat	1
16	121352	Seat Switch	1

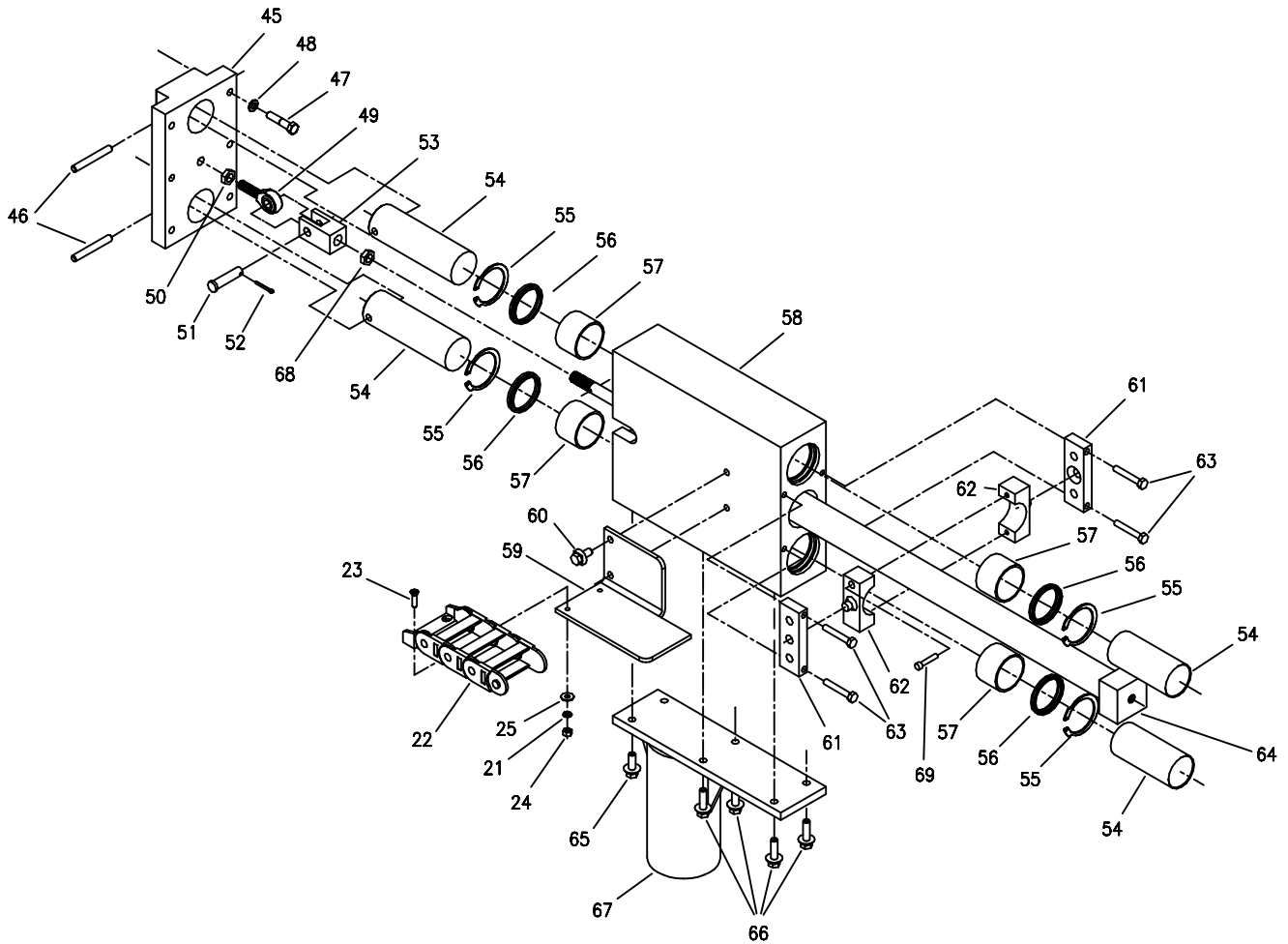
Pipe Loader Assembly Horizontal



Pipe Loader Assembly Horizontal Parts List

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Qty.</u>
1	363099	Vertical Block	1
2	236-4773-02	Bearing	4
3	121551	Retaining Ring	4
4	121547	Rod Wiper	4
5	263101	Vertical Rod	2
6	163123	Vertical Spring	2
7	163270	Vertical Spring	2
8	163271	Stop Plate	2
9	12LW	Lock Washer	4
10	1213X114HB	Hex Bolt	2
11	163100	Poly Glide	1
12	110073	Rack Alteration	1
13	110074	Gear Alteration	1
14	121542	Mount Flange	1
15	121541	Hydraulic Motor	1
16	121562	Set Screw	1
17	51618X12HB	Hex Bolt	2
18	516LW	Lock Washer	4
19	263103	Chain Bracket	1
20	1420X12HB	Hex Bolt	2
21	14LW	Lock Washer	6
22	221545	Energy Chain	1
23	1420X1FPHMS	Machine Screw	4
24	14FW	Flat Washer	6
25	1240Hn	Hex Nut	4
26	270610	Housing Weldment	1
27	163108	Gripper Pin	1
28	121143	Hex Nut	2
29	221553	Hydraulic Cylinder	1
30	163104	Gripper Block	1
31	51318X112SHCS	Cap Screw	2
32	270675	Right Jaw Weldment	1
33	270674	Left Jaw Weldment	1
34	161244	Short Pivot Pin	2
35	260749	Support Block	2
36	701-127-02	Grease Zerk	4
37	162159	Dowel Pin	2
38	160451	Spacer Tube	2
39	1213X112SCHS	Screw Cap	2
40	161238	Long Pivot Pin	2
41	263107	Mount Plate	1
42	701-222-02	Cap Screw	4
43	163151	Pin	1
44	121552	Retaining Ring	2

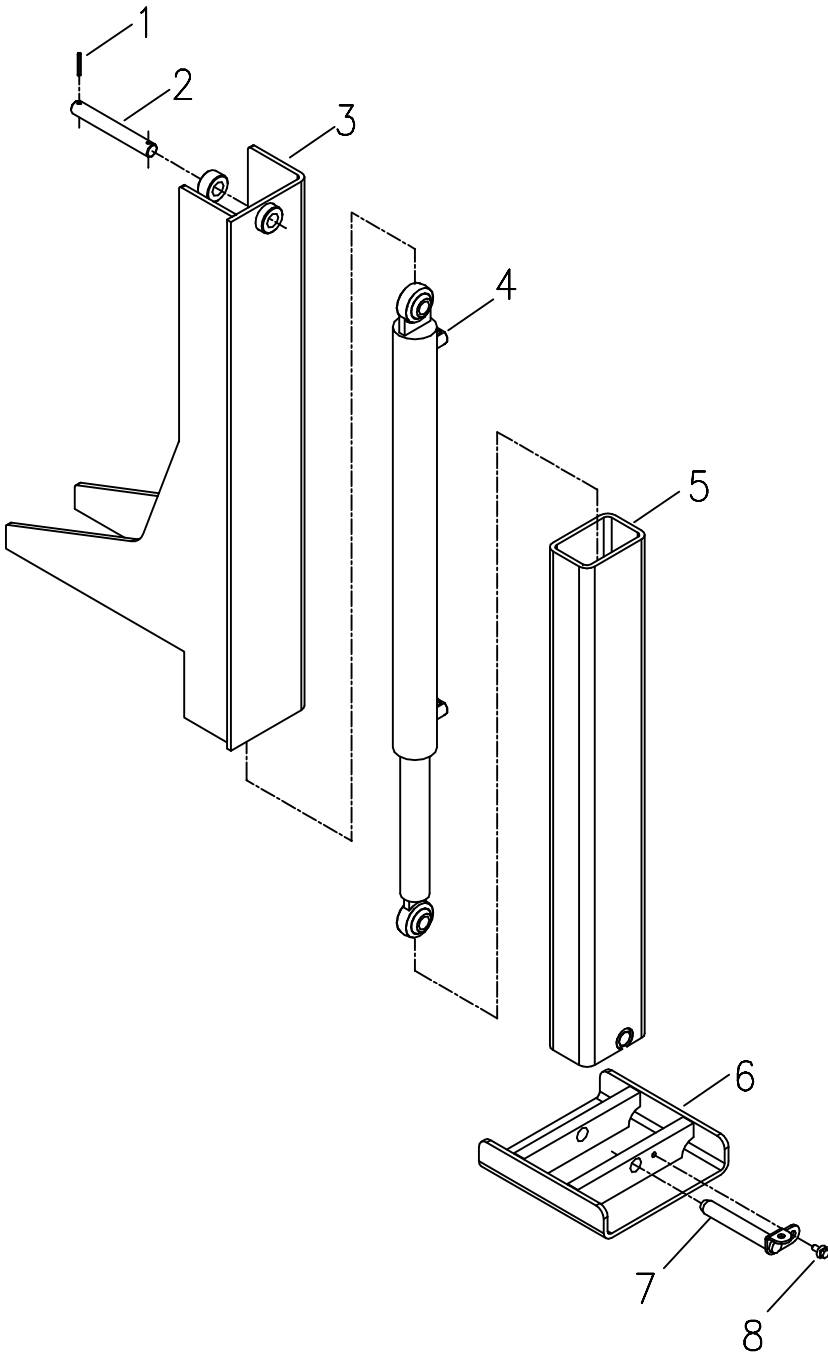
Pipe Loader Assembly Vertical



Pipe Loader Assembly Vertical Parts List

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Qty.</u>
45	263096	Vertical Anchor	1
46	163097	Cylinder Pin	1
47	3816X134HB	Hex Bolt	6
48	38LW	Lock Washer	6
49	121116	Male Balljoint	1
50	1220HJN	Jam Nut	1
51	701-211-02	Clevis Pin	1
52	121554	Cotter Pin	1
53	163094	Horizontal Clevis	1
54	263218	Horizontal Rod	2
55	121549	Retaining Ring	4
56	121546	Rod Wiper	4
57	236-4774-02	Bearing	4
58	363093	Horizontal Block	1
59	263098	Chain Bracket	1
60	3816X34WHB	Hex Bolt	2
61	163095	Trunnion Mount	2
62	263409	Trunnion Cylinder	2
63	51618X2HB	Hex bolt	4
64	221540	Hydraulic Cylinder	1
65	3816X1WHB	Hex bolt	2
66	3816X114WHB	Hex bolt	4
67	270676	Mast Weldment	1
68	3410HJN	Hex Nut	1
69	1420X114SCHS	Cap Screw	2

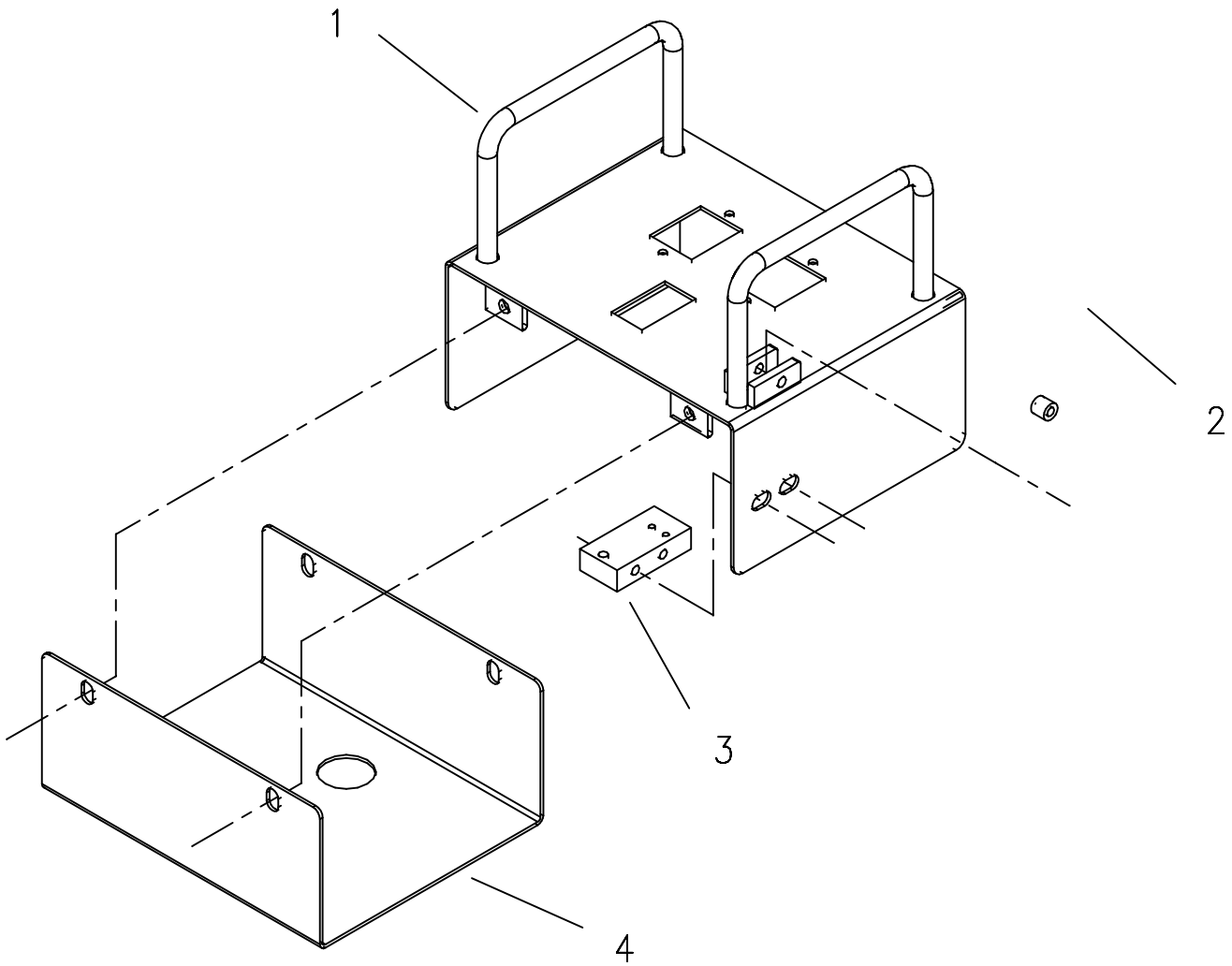
Rear Foot Assembly



Rear Foot Assembly Parts List

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Qty.</u>
1	121808	Rivet Nut Insert	2
2	163222	Cylinder Pin	2
3	470729	Track Frame Weldment	1
4	221485	Hydraulic Cylinder	1
5	270630	Rear Leg Guide Weldment	2
6	270735	Rear Foot Pad Weldment	2
7	270659	Rear Foot Pad Pin Weldment	2
8	3816X34WHB	Whiz Hex Bolt	2

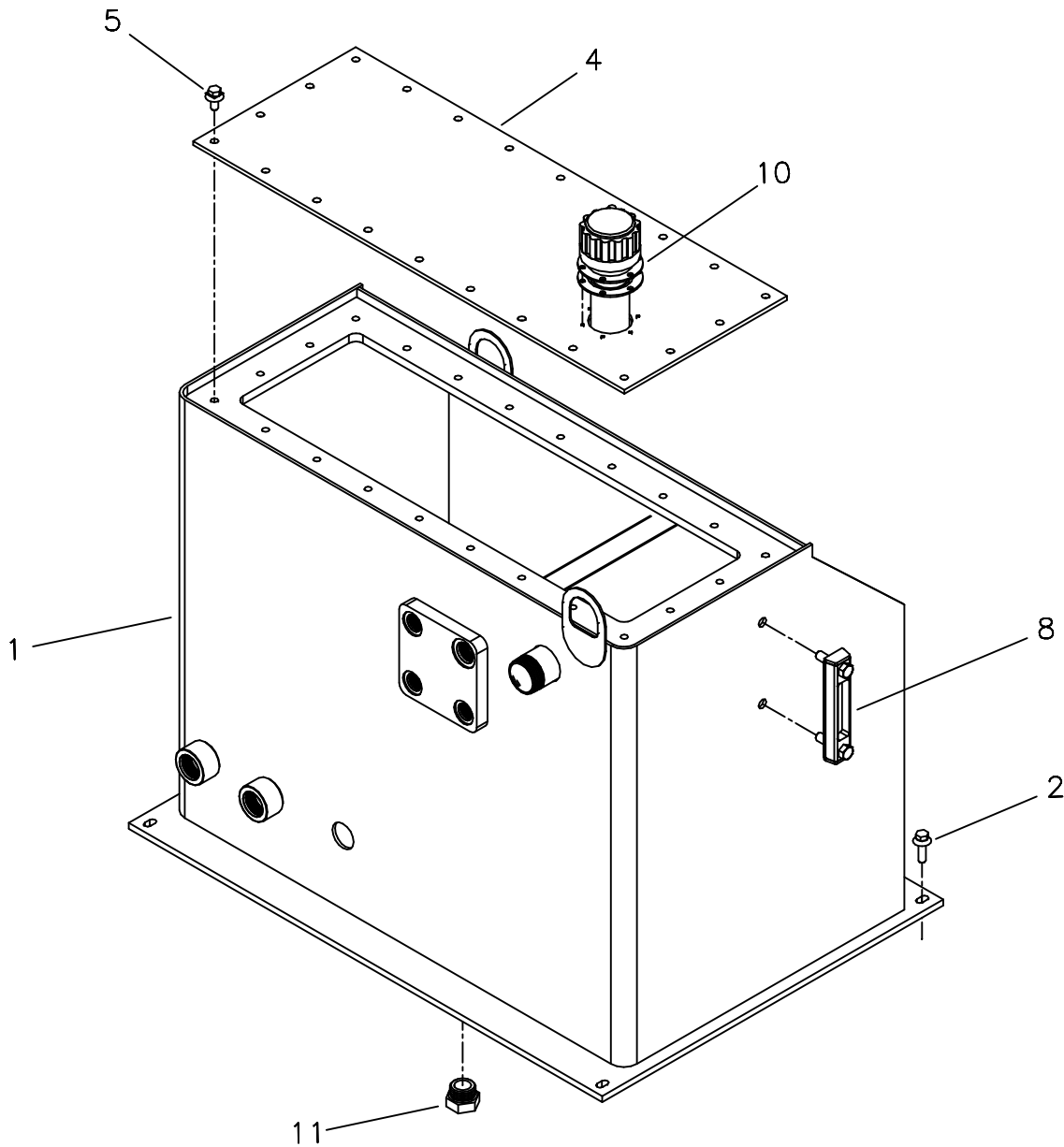
Rear Tram Control Assembly



Rear Tram Control Assembly Parts List

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Qty.</u>
1	270706	Rear Controller Top Weldment	1
2	170707	Rear Controller Safety Weldment	1
3	163274	Safety Switch Mount	1
4	263276	Rear Controller Bottom Channel	1

Reservoir Assembly

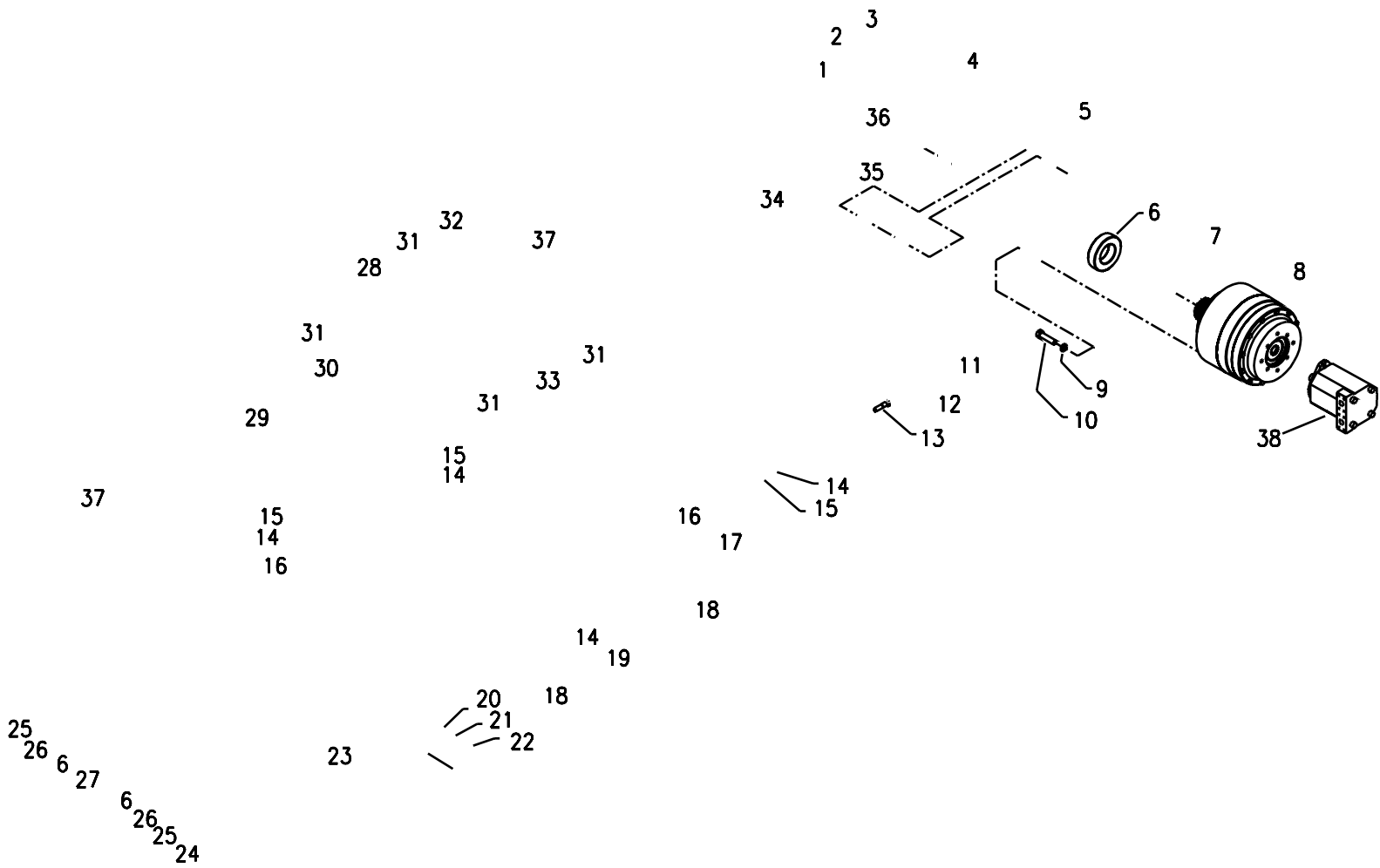


NOTE: ITEMS 3, 6, 7 AND 9 ARE LOCATED INSIDE THE RESERVOIR TANK AND ARE NOT SHOWN

Reservoir Assembly Parts List

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Qty.</u>
1	470678	55 Gallon Reservoir Weldment	1
2	3816X114WHB	Whiz Hex Bolt	4
3	263132	Strainer Plate	1
4	263134	Reservoir Lid	1
5	3816X34WHB	Whiz Hex Bolt	22
6	121565	Pipe Nipple	1
7	236-1091-02	Pipe Elbow	1
8	202-400-02	Sight Gauge	1
9	120109	Magnet	5
10	202-405-02	Vented Filler Cap	1
11	16MBPLUG	Drain Plug	1

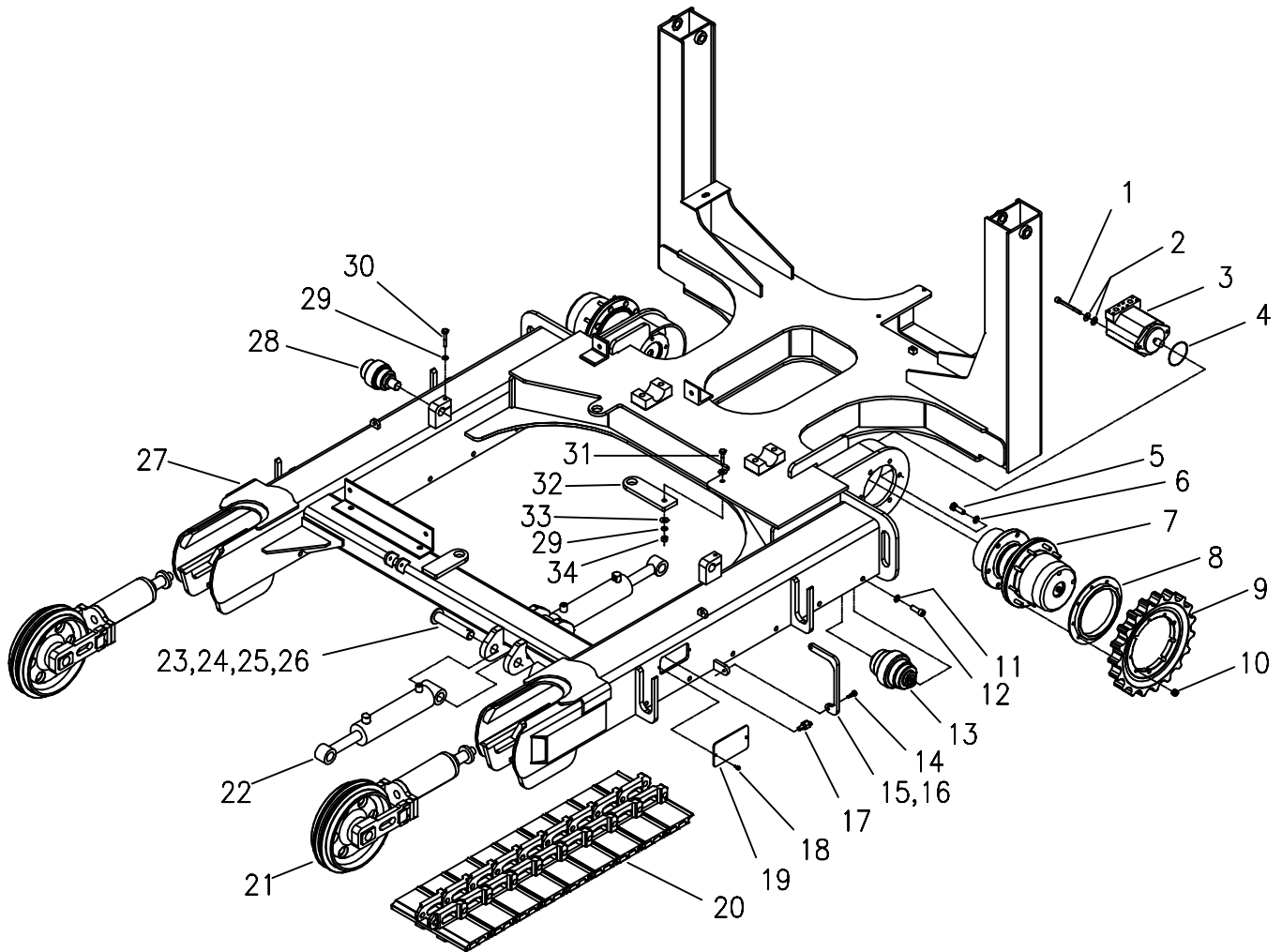
Thrust Assembly



Thrust Assembly Parts List

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Qty.</u>
1	236-8366-02	Nylock Nut	2
2	14LW	Lock Washer	2
3	1420X212HB	Hex Bolt	2
4	163198	Pivot Pin	1
5	470648	Thrust Frame Weldment	1
6	121518	Spherical Roller Bearing	3
7	270656	Thrust Drive Sprocket Weldment	1
8	221383	S3A6 Torque Hub 3 Series Geardrive	1
9	58LW	Lock Washer	12
10	5811X212HB	Hex Bolt	12
11	270646	Chain Tension Adjustment Bolt Weldment	1
12	262982	Chain Tension Adjustment Nut Pin	1
13	1213X212HB	Hex Bolt	6
14	12LW	Lock Washer	6
15	1213HN	Hex Nut	6
16	12FW	Flat Washer	3
17	1213X712HB	Hex Bolt	1
18	121635	Thrust Chain Wear Block	2
19	1213X7HB	Hex Bolt	1
20	38FW	Flat Washer	1
21	38LW	Lock Washer	1
22	3816X1HB	Hex Bolt	1
23	270651	Thrust Idler Pin Weldment	1
24	163014	Thrust Drive Bearing Grease Shield	1
25	262997	Thrust Chain idler Spacer	2
26	121523	Oil Seal	2
27	262998	Thrust Chain Idler	1
28	221501	Hydraulic Cylinder	1
29	370661	Thrust Chain Front Anchor Weldment	1
30	236-3751-04	Cylinder Pin	1
31	701-632-02	Retaining Ring	4
32	163246	Cylinder Pin	1
33	270660	Thrust Chain Rear Anchor Weldment	1
34	370649	Thrust Frame Mount Weldment	1
35	163019	Bearing Cap	1
36	1420X58WHB	Hex Whiz Bolt	4
37	221470	Chain Roller	1

Track Frame Assembly



Track Frame Assembly Parts List

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Qty.</u>
1	1213X412SHCS	Socket Head Cap Screw	4
2	120943	Disk Lock Washer	8
3	221456	Hydraulic Fixed Speed Rotation Motor	2
4	121108	Rubber O'ring	2
5	5811X112HB	Hex Bolt	12
6	56LW	Lock Washer	12
7	221384	Geardrive	2
8	362901	Track Geardrive Sprocket Spacer	2
9	310087	Hydraulic Wrench Cylinder	2
10	121326	Reversible Lock Hex Nut	18
11	121328	Lock Washer	28
12	121327	Cap Screw	28
13	221323	Lower Track Roller	14
14	121325	Shoulder Screw	2
15	262903	Trackframe Mounted Stake Retainer	2
16	236-1281-02	Snapper Pin	2
17	120768	Grease Valve Kit	2
18	1420X12WHB	Whiz Hex Bolt	4
19	162902	Track Adjustment Cover Panel	2
20	221332	Rubber Track Chain	2
21	221329	Track Idler	2
22	121453	Tilt Cylinder	2
23	170693	Cylinder Pin Weldment	2
24	1420XHB	Hex Bolt	2
25	14LW	Lock Washer	2
26	236-8366-02	Elastic Stop Hex Nut	2
27	470729	Track Frame Weldment	1
28	221324	Upper Track Roller	2
29	12LW	Lock Washer	2
30	1220X212HB	Hex bolt	2
31	1213X2HB	Hex bolt	1
32	163135	Fuel Tank Isolator Mount	1
33	12FW	Flat Washer	2
34	1213HN	Hex Nut	1